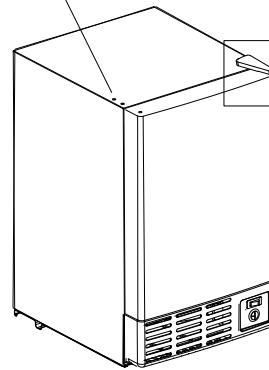


EdgeStar IB120SS Door Reversal Instructions

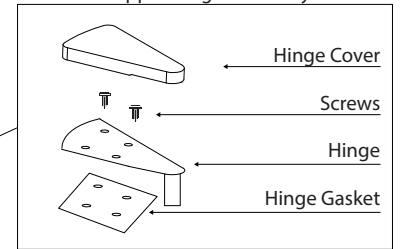
Step 1 - Disassembly

1. Remove Upper Hinge Caps
2. Remove Hinge Cover and screws
3. Lift door upwards to remove

Upper Hinge Caps (2)

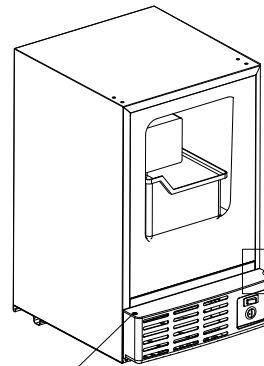


Upper Hinge Assembly

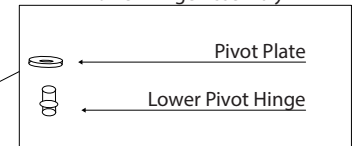


Step 2 - Reverse Lower Pivot Hinge

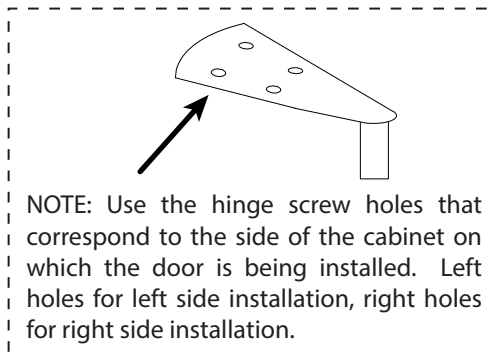
1. Remove Lower Pivot Hinge Screw
2. Remove Pivot Plate and Pivot Hinge
3. Install Lower Pivot Hinge Screw on opposite cabinet side.
4. Install Pivot Plate and Pivot Hinge on opposite side.



Lower Hinge Assembly



Lower Pivot Hinge Cover Screw



NOTE: Use the hinge screw holes that correspond to the side of the cabinet on which the door is being installed. Left holes for left side installation, right holes for right side installation.

Step 3 - Reverse Lower Pivot Hinge

1. Install Upper Hinge Caps removed in step 1 on opposite side of top cabinet.
2. Align left side of door with bottom pivot hinge and slide into place while holding door upright at a 90° angle to avoid damaging the door or lower pivot hinge.
3. Align hinge gasket and upper hinge over hinge mounting holes and secure with 2 screws making sure to slide door hinge pin into top of door frame.
4. Secure hinge into cabinet with 2 screws.
5. Slip hinge cover over upper hinge and snap into place.

