

## IP200 Series Ice Makers: How to Replace the Switches

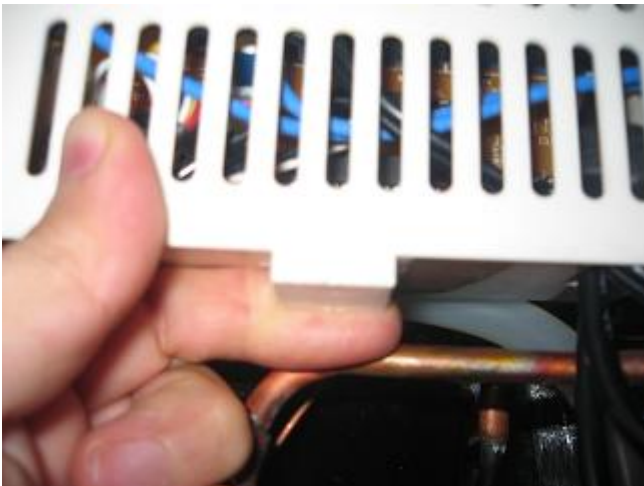
Before you begin, you will need a Phillips head screwdriver, a wire cutter and the replacement switches.

**Caution:** Electric shock risk! Disconnect power before servicing!

1. Unplug the unit from power and completely drain the water.
2. Remove the two screws on the back of the unit and two screws at the bottom back.  
\*Note: the stainless steel models have an extra 6 screws that need to be removed.
3. Remove the right side panel (if you are looking at the unit from the back). There are screws attaching that panel underneath the back panel and below the panel on the underside of the unit.
4. Remove the brace bar in the middle of the exposed unit

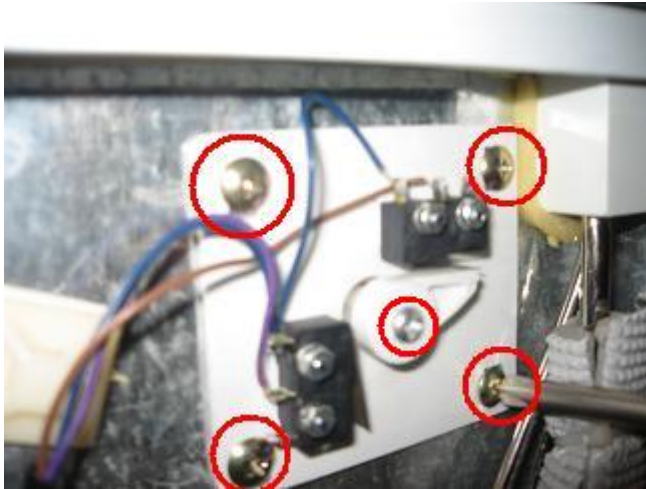


5. Open the plastic box containing the circuit board.



6. Clip the zip ties binding the wires to the two brackets on the side near the switches and the ties bundling the wires that leads to the circuit board.
7. Follow the switch wires from the switch to the circuit board and unplug the connectors. Attach the new switches connections to their corresponding place.

8. Remove the four screws at the corners of the switches plate and the one screw on the teardrop shaped component in the middle.



9. To remove the old plate pull off the middle component.



10. Attach the new plate in its place and screw in reverse order.
11. Close circuit board case and reattach the brace bar.
12. Attach the right side panel and the back side panel.